

W/O:		WORK ORDER CHANGES						
DATE	STEP	PROCEDURE CHANGE		By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

Resolution: _____ Disposition: _____ QA: N/C Closed: _____ Date: _____

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			

NOTE: Date & initial all entries

Work Order ID 81589***81589***

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Item ID: D412-758-015

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 15/03/2012 Start Qty: 2.00 ***2***

Cust Item ID:

Required Date: 29/03/2012 Req'd Qty: 2.00 ***2***

Customer:

Reference:

Approvals: Process Plan: _____ Date: _____ Tooling: _____ Date: _____

Run Start ***NR1***

QC: _____ Date: _____ SPC (Y/N): _____ Date: _____

Stop ***NR2***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
120		0.00							
120	Packaging					(2)		12/5/11	MS
Packaging	Memo	0.00							
Packaging	Identify and pack for shipping as per PPP D412-758-015								
	Location: <u>L27</u> <u>Changin Place</u>								
	PPP Rev: <u>B</u>								
130		0.00							
130	QC21- Final Inspection - Work Order Release								
QC	Memo	0.00							
Quality Control									

MLJ 12/05/11

ME

12-05-11

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Picklist Print

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Work Order ID: 81589

81589

Parent Item: D412-758-015

D412-758-015

Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 15/03/2012

Required Date: 29/03/2012

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP rev:A 10.06.21 new issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
---------------------------------	------------------------	---------------	-------------	---------------------	------------------	-----------------	--------------------	----------------	-------------	--------------	---------------	----------------	--------

D3531-041
D3531-041
Bracket Assembly

Manufactured No

110

Each

1.0000

0
**

2

sp B84323 S4K

Location

Loc Qty

Loc Code

ST227

1

77184

1

110

f

169.2100

1.05
**

2.210526

Location

Loc Qty

Loc Code

ST404

169.21

61878

169.21

— S C

cut qty of 2 at 6.6" as per dwg D2464-0066 ***per kit***

D3525-1
D3525-1
Placard

Manufactured No

110

Each

13.0000

0
**

2

Location

Loc Qty

Loc Code

ST053

13

68324

1

81318

12

110

Each

52.0000

4
**

8

— S C

12/4/10 sp

D3645-1
D3645-1
Washer

Manufactured No

Location

Loc Qty

Loc Code

ST059

52

35024

24

35025

28

8 S C

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81589

Parent Item: D412-758-015

D412-758-015

Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 15/03/2012

Required Date: 29/03/2012

Start Qty: 2.00

Required Qty: 2.00

AN525-10R7

Purchased

No

110

Each

326.0000

7

14

AN525-10R7

Screw

**

Location

Loc Qty

Loc Code

ST345

326

115371

7

116737

44

118686

100

120833

175

110

Each

416.0000

4

8

NAS1149DN632J

Purchased

No

NAS1149DN632.I

Washer

**

Location

Loc Qty

Loc Code

ST298

416

118428

416

110

Each

0.0000

7

14

AN960JD10

NAS1149D0363J

Purchased

No

AN960JD10

Washer

**

MS21042L06

Purchased

No

MS21042L06

Nut

**

Location

Loc Qty

Loc Code

ST300

518

118354

2

119109

15

119758

1

120360

500

110

Each

518.0000

4

8

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Shop Packet Print

Page 2

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Parent Item: D412-758-015

D412-758-015

Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 15/03/2012

Required Date: 29/03/2012

Start Qty: 2.00

Required Qty: 2.00

MS24693-S29

Purchased No

110 Each

96.0000

4

8

MS24693-S29

Screw

**

Location

Loc Qty

Loc Code

ST288

96

103915

96

Purchased No

110 Each

4.0000

2

4

RAM-B-201U-A

RAM-B-201U-A

Socket Arm, 1.75"

**

Location

Loc Qty

Loc Code

ST382

4

120639

4

Purchased No

110 Each

4.0000

2

4

RAM-B-202U

RAM-B-202U

Round Plate Mount, Single 1" Ball

**

Location

Loc Qty

Loc Code

ST396

4

120639

4

Purchased No

110 Each

6.0000

2

2

RAM-B-217U

RAM-B-217U

Round Plate Mount, Dual 1" Ball

**

Location

Loc Qty

Loc Code

ST382

5

120639

5

ST396

1

119747

1

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Parent Item Name: GPSMAP Top Mounted GPS Receiver Gimbal Mount

Start Date: 15/03/2012

Required Date: 29/03/2012

Start Qty: 2.00

Required Qty: 2.00

MS2104213

Purchased

No

110

Each

3,091.000

3

6

**

MS210421 3

Nut

Location

Loc Qty

Loc Code

ST300

3091

117441

16

117885

32

118451

5

118927

3

119017

2862

119075

173

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